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**Gilbertson et al.**

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(54) **SHARP-PHASE CHANGE SHAPE MEMORY  
ALLOY THERMAL ACTUATOR**

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This patent is subject to a terminal dis-  
claimer.

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(57) **ABSTRACT**

A valve actuator, valve, and method of actuation of a valve are disclosed. The valve actuator includes a shape memory alloy element attachable to a valve body, capable of use with a valve to cause movement of the valve between first and second positions responsive to at least a threshold amount of temperature change of the shape memory alloy element. The valve actuator further includes a negative-differential spring applied to the shape memory alloy element, thereby reducing the threshold amount of temperature change needed to cause movement of the valve between the first and second positions.

**15 Claims, 12 Drawing Sheets**

